

OXITITAN APPLICATION INSTRUCTIONS

- **OxiTitan** is ready to use. Do not mix or dilute.
- Substrate must be clean and dry prior to application.
- Mask off any surfaces not to be treated.

Recommended method of application:

- Spray on by use of a High Volume Low Pressure (HVLP) or electrostatic sprayer.
- A very light, highly atomized mist single coat is most effective and all that is required.
- Apply a single, thin even coat and allow to air dry. The water base will evaporate, leaving the **OxiTitan** transparent coating. Heated drying may be used.
- Maximum cure can take several days. Restrict contact until cured. Heat (60°C for 2 hours) may be applied to accelerate curing.
- Avoid excessive spraying that can result in dripping or spotting. Multiple thin coats can ensure sufficient coverage.
- Water-borne air assisted electrostatic spraying is recommended for large volume, high gloss or glass, and OEM applications.

OxiTitan is non-toxic and safe to apply. As with any aerosol application, product should not be inhaled, and use of a particulate mask and safety glasses is recommended. **OxiTitan** contains no toxic fumes or VOCs and is not flammable.

OxiTitan is not recommended for use on surfaces containing organic inks and dyes. Residue or an increased iridescent sheen may occur on very dark or high gloss substrates if over-applied. **OxiTitan** will not leach. If in doubt, test a substrate sample area first.

Alternative Application Methods:

OxiTitan may also be applied by dipping, brushing or padded roller. More product is required for these application methods.

Cleanup: Thoroughly wash applicator and sprayer with water.

Storage: Store tightly sealed in a cool, dark place.

Do not refrigerate or allow to freeze before application.